

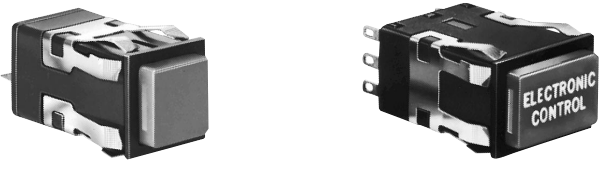
Manual Switches

Electronic Control Pushbutton

AML21 Series

INCANDESCENT OR NON-LIGHTED DISPLAY

Electrical Data	page 19
Buttons	page 43
Lamps and LEDs	page 58
Accessories	pages 56, 57
Mounting Dimensions	pages 59, 62



Buttons ordered separately.

- FEATURES**
- 1, 2, or 4 poles.
 - Silver or gold contacts.
 - Full guard bezel option.
 - Momentary or 2-level alternate action (push-on, push-off).
 - UL recognized, CSA certified.
 - Lamps can be furnished installed or ordered separately.
 - Lamp circuit independent of switch circuit.



*AML21 Series: 1 pole and 2-pole only.

AML21 ORDER GUIDE
AML21 B

Housing Type	
Standard Bezel:	
AML21B	Square Non-Lighted
AML21C	Square 1 Lamp Ckt.
AML21E	Rect. Non-Lighted
AML21F	Rect. 1 Lamp Ckt.
AML21G	Rect. 2 Lamp Ckts.
Full Guard Bezel:	
AML21H	Square Non-Lighted
AML21J	Square 1 Lamp Ckt.
AML21K	Rect. Non-Lighted
AML21L	Rect. 1 Lamp Ckt.
AML21M	Rect. 2 Lamp Ckts.

Bezel Color
B Black

Incandescent Lamp Type
A No Lamp Installed
B 6 V Lamp*
C 14 V Lamp*
E 28 V Lamp*

Terminal Type
2 .110 × .020 (Solder or Quick-Connect)
3 .025 × .025 (Printed Ckt. or Push-On)

Circuitry Codes (Each pole has double-throw)	
Silver Contacts	Mom. Action AA 1-Pole AC 2-Pole CC 4-Pole
	Alt. Action AB 1-Pole AD 2-Pole CD 4-Pole
Gold Contacts	Mom. Action BA 1-Pole BC 2-Pole DC 4-Pole
	Alt. Action BB 1-Pole BD 2-Pole DD 4-Pole
	Mom. Action EA 1-Pole EC 2-Pole
Gold-Plated Silver Contacts	Alt. Action EB 1-Pole ED 2-Pole

* Lamps will be installed per each lamp circuit specified in the Housing Type.

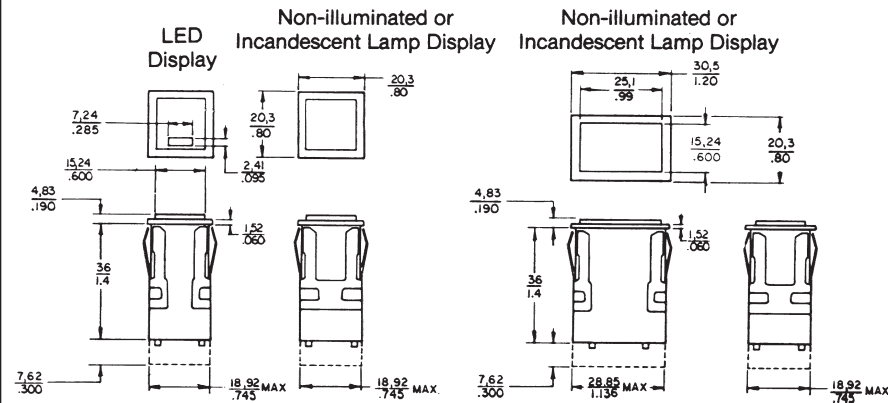
Example: **AML21BBA2AA**
Square pushbutton switch housing non-lighted; black bezel; .110 × .020 termination; momentary action; 1-pole, double-throw; silver contacts.

Mounting Dimensions (For Reference Only)

AML11/12 and 21/22 SWITCHES AML41C/D and AML42C INDICATORS

Note: Top of full guard bezel housing
.19/5,0 from panel.

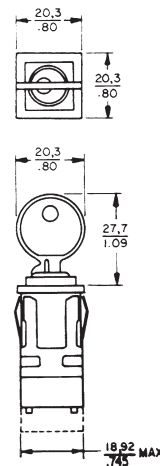
PUSHBUTTONS



For terminal locations, see page 61.

AML27 SWITCHES

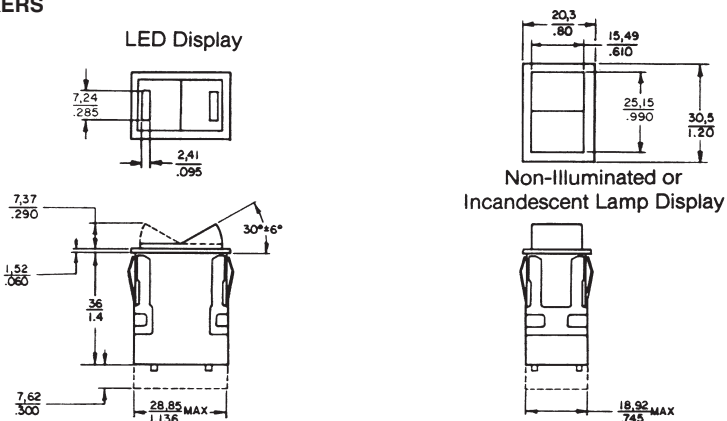
KEYLOCK



For terminal locations, see page 62.

AML14/16 and AML24/26 SWITCHES

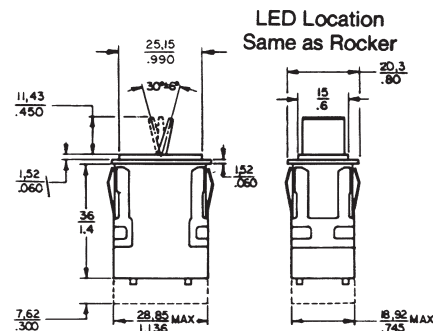
ROCKERS



For terminal locations, see page 61, 62.

AML13/15 and 23/25 SWITCHES

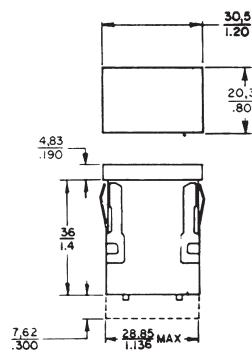
PADDLES



For terminal locations, see page 61, 62.

AML41 INDICATOR

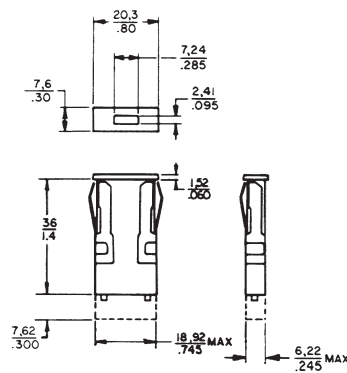
LENS STYLE



For terminal locations, see page 62.

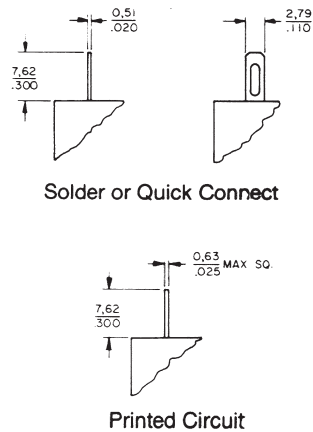
AML42 INDICATOR

MINIATURE



NOTE
1 Dimensions are mm or mm/IN
IN

TERMINAL TYPES

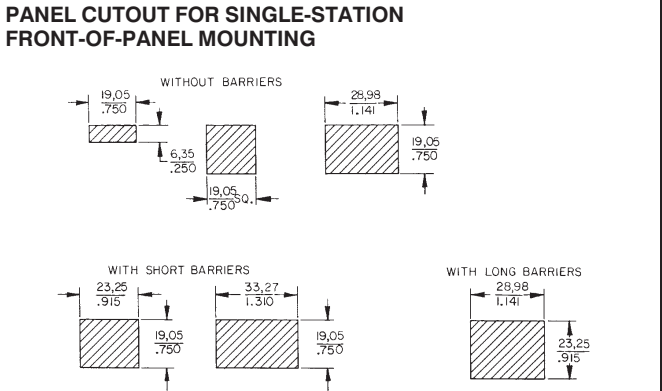
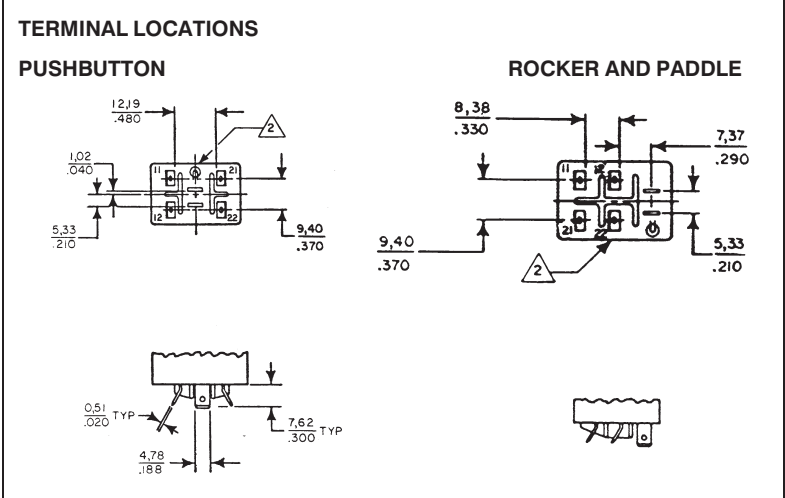
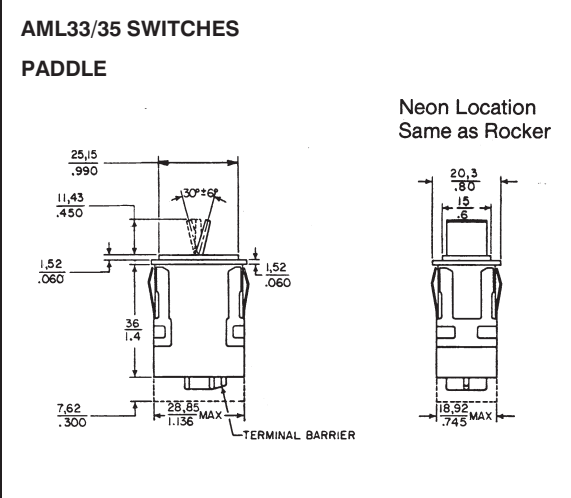
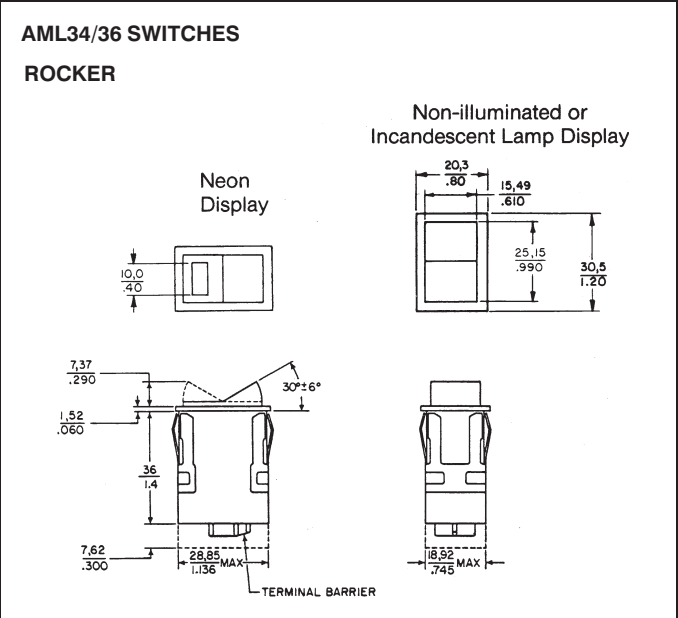
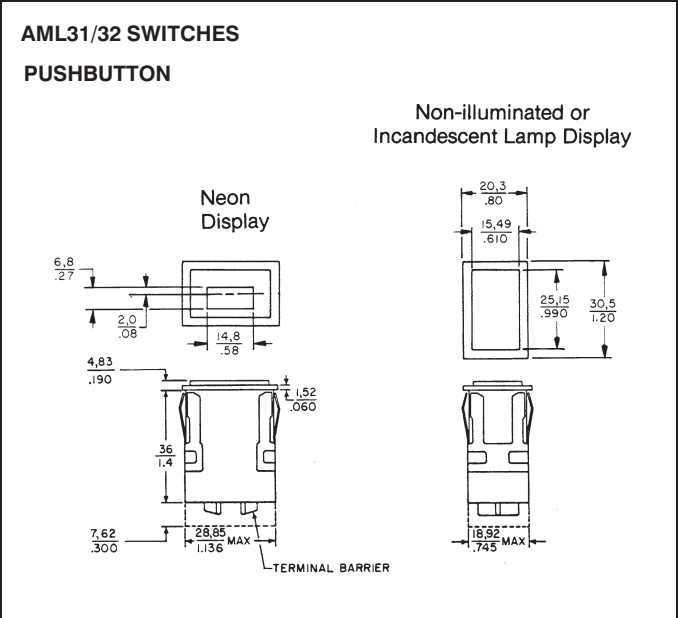


Solder Hole will accept two #22 AWG
Stranded Conductor (per NEMA publication
DC-2 1976)

Manual Switches

Mounting Dimensions (For Reference Only)

AML Series



Recommended panel thickness: .060-.187/1.52-4.75

NOTES
 1 Dimensions are mm or mm/IN
 IN
 Manufacturers logo on this side of housing
 Solder Hole Will Accept One #14 AWG Stranded Conductor
 (Per NEMA Publication DC-2 1976)

PANEL PUNCH FOR AML SERIES
 A panel punch is manufactured by Greenlee-Textron Tool Co.,
 Rockford, IL (815-926-3011).

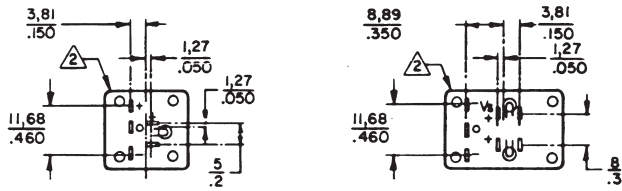
Manual Switches

Mounting Dimensions (For Reference Only)

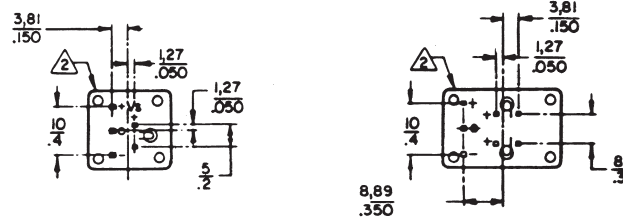
TERMINAL LOCATIONS FOR AML10 SWITCHES

PUSHBUTTONS

Solder and Quick-Connect



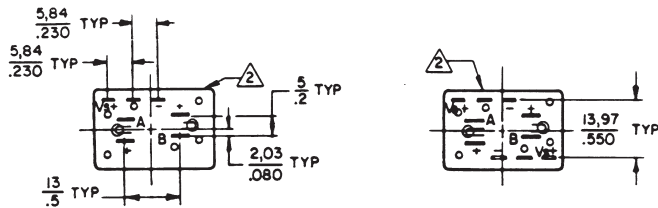
Printed Circuit



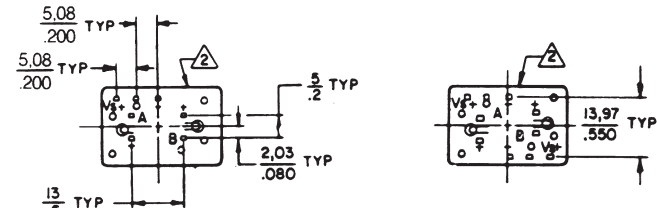
Illuminated devices shown (non-illuminated devices do not have lamp terminals).

ROCKERS AND PADDLES

Solder and Quick-Connect



Printed Circuit



One Integrated Circuit

Two Integrated Circuits

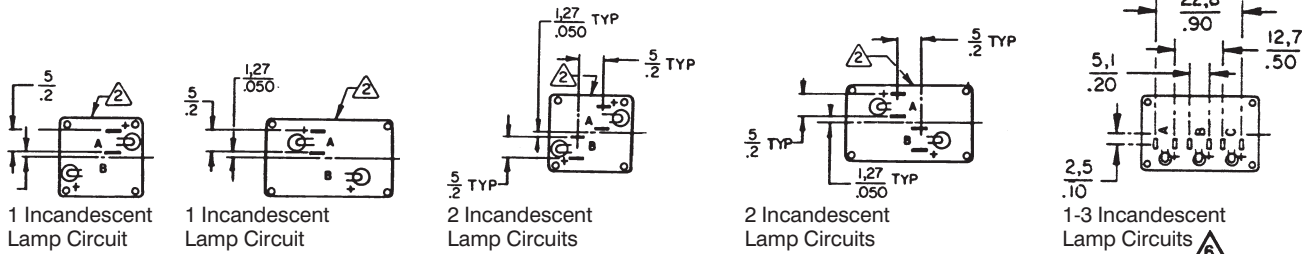
One Integrated Circuit

Two Integrated Circuits

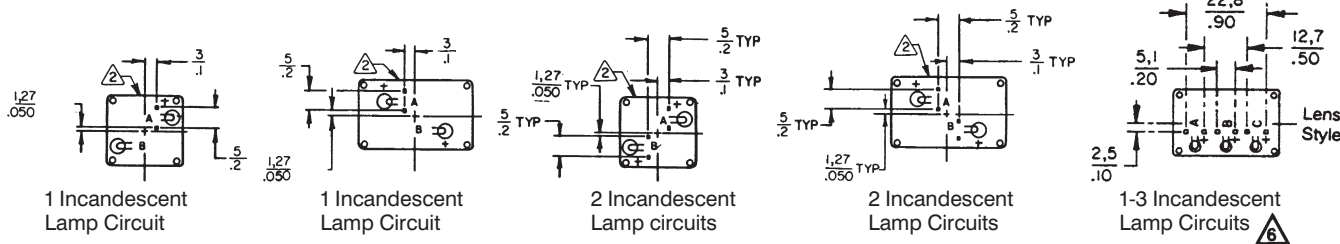
Illuminated devices shown (non-illuminated devices do not have lamp terminals)

TERMINAL LOCATIONS FOR AML41 INDICATORS

Solder and Quick-Connect



Printed Circuit



1 Incandescent Lamp Circuit

1 Incandescent Lamp Circuit

2 Incandescent Lamp Circuits

2 Incandescent Lamp Circuits

1-3 Incandescent Lamp Circuits

1 Incandescent Lamp Circuit

1 Incandescent Lamp Circuit

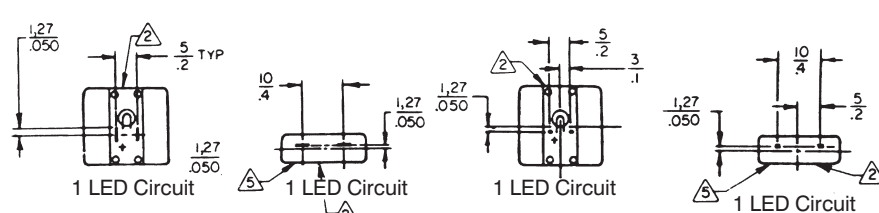
2 Incandescent Lamp Circuits

2 Incandescent Lamp Circuits

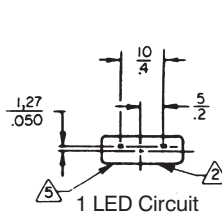
1-3 Incandescent Lamp Circuits

TERMINAL LOCATIONS FOR AML42 INDICATORS

Solder and Quick-Connect



Printed Circuit



NOTE

- 1 Dimensions are **MM** or **MM/IN**
- 2 Manufacturer's logo on this side of housing
- 4 - Lamp terminals are not provided for non-illuminated devices
- 5 positive terminal ident. (+) marked this side of housing
- 6 1 - lamp termination identified by "B".
2 - lamp termination identified by "A" and "C".

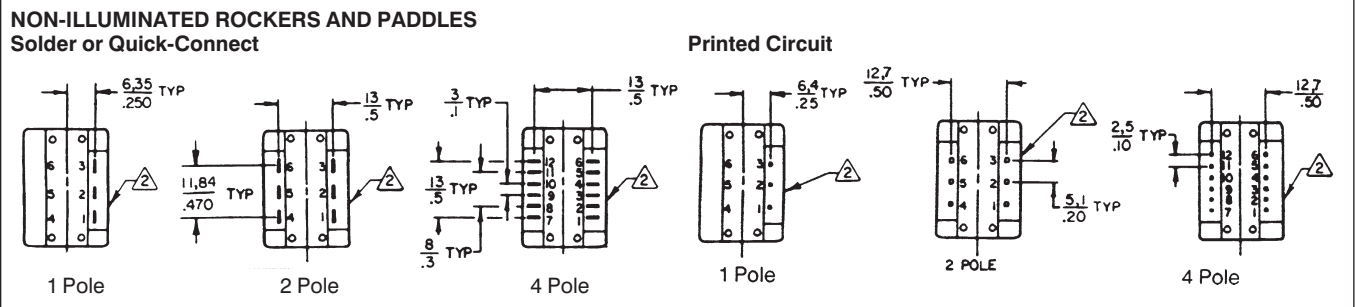
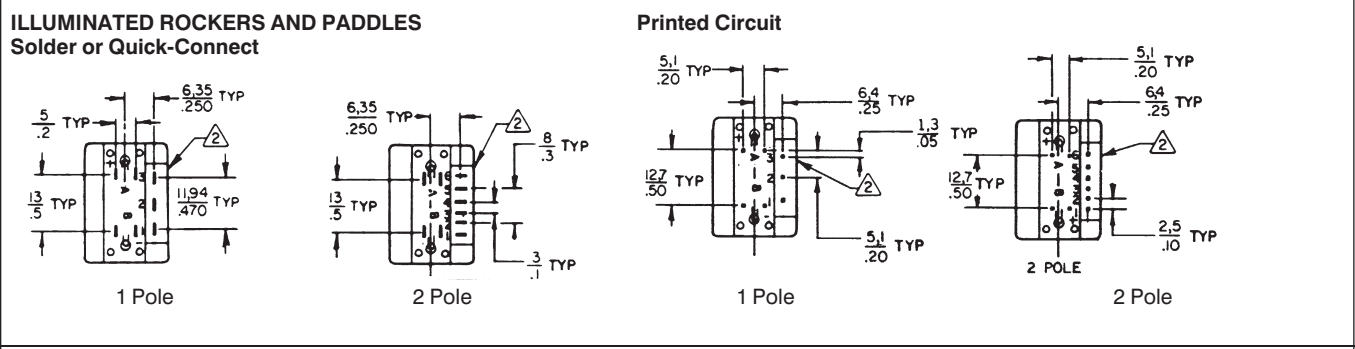
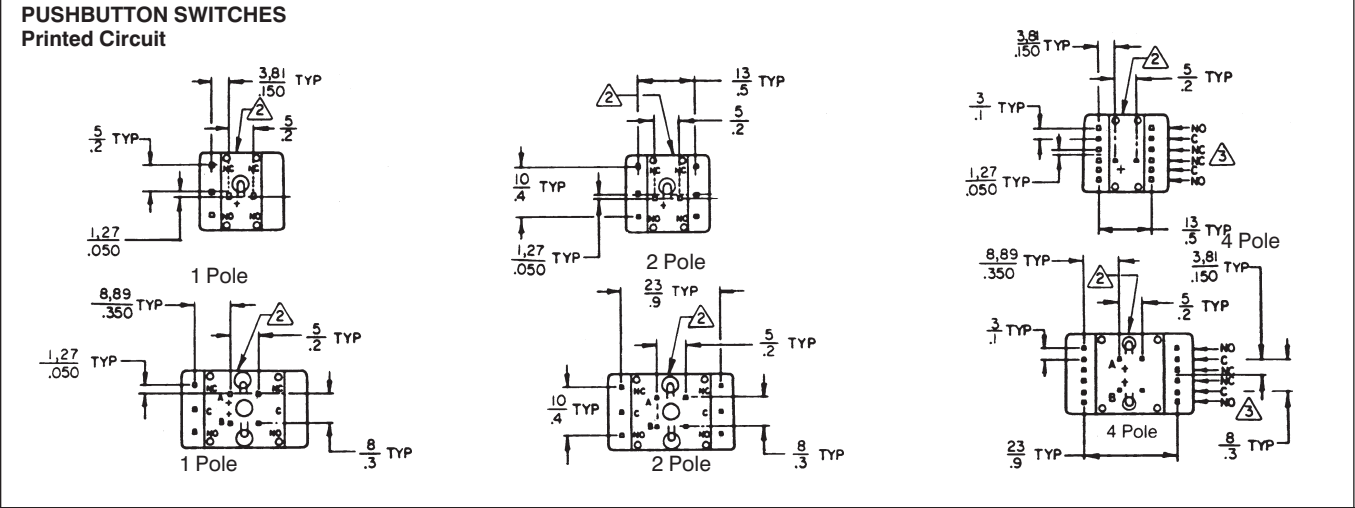
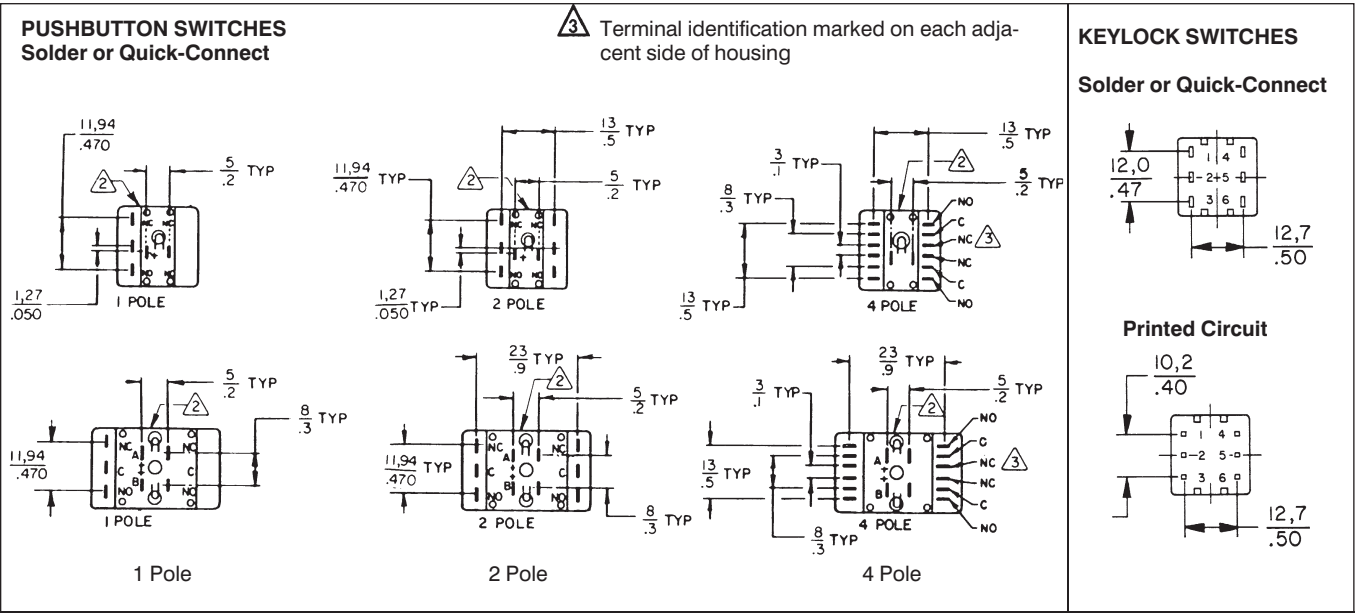
Manuals

Manual Switches

Mounting Dimensions (For Reference Only)

AML Series

TERMINAL LOCATIONS FOR AML20 SWITCHES

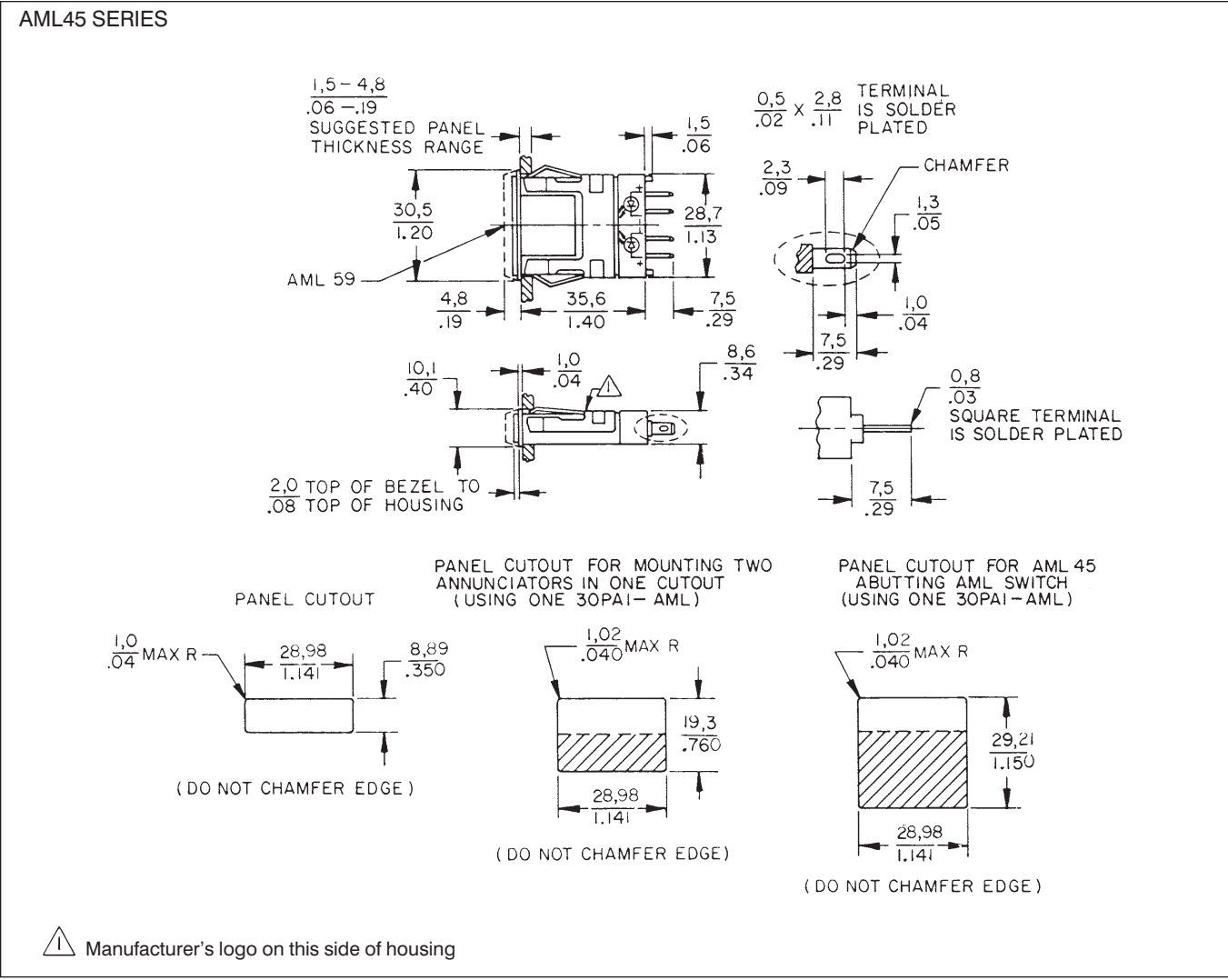


Manual Switches

Mounting Dimensions (For Reference Only)

AML Series

ANNUNCIATORS



Manuals

For panel punch manufacturer, see page 60.

Manual Switches

Mounting Dimensions (For Reference Only)

MULTI-STATION FRONT-PANEL MOUNTING

Panel cutouts (See page 61 for panel punch manufacturer.)

Square Switches & Indicators	Rect. Switches & Indicators	Annunciator
(.8) (No. of units) — .045* (20,3) (No. of units) — 1,14*	(1,20) (No. of units) — .045* (30,5) (No. of units) — 1,14*	(.40) (No. of units) — .045* (10,1) (No. of units) — 1,14*

For each barrier, add .053/1,35

* Note: If barriers are used, do not subtract .045 in./1,14 mm from the panel cutout formula. (.045 in./1,14mm is the allowance for the width of the bezel.)

AML61 MULTI-STATION SUBPANEL MOUNTING

Panel cutouts for AML61

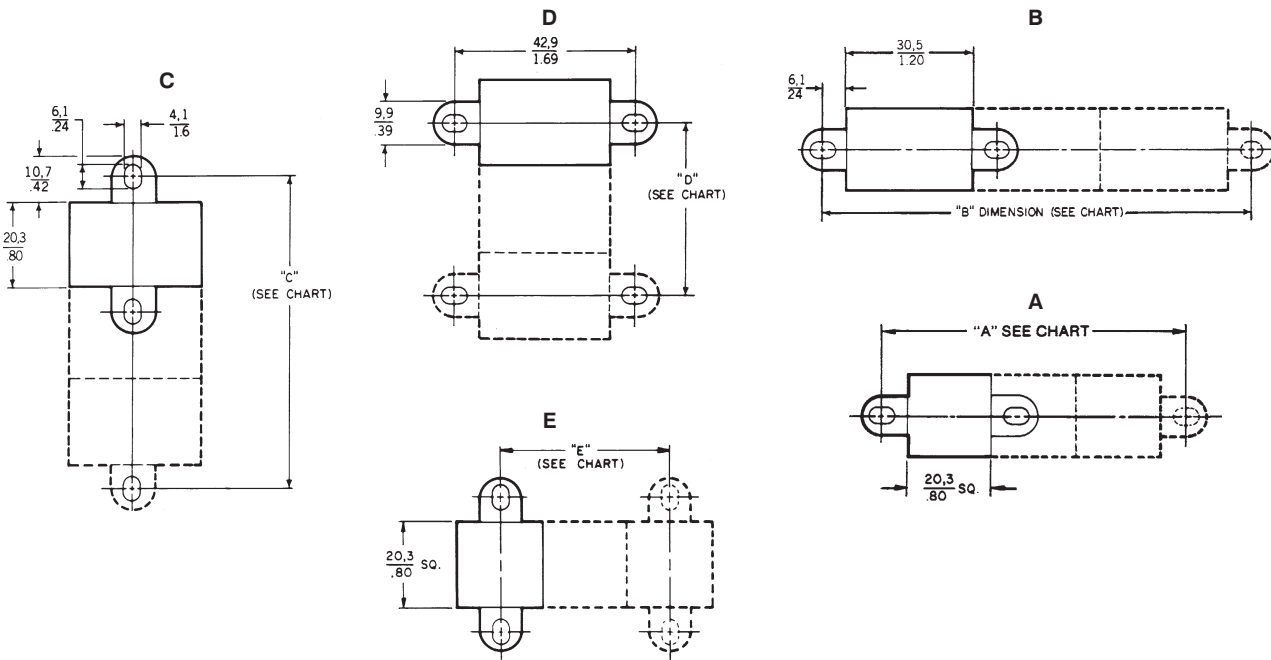
Mounting Bracket Orientation	Width	Length
A*	in. .810 mm 20,57	(.810)(No. of units)
B	in. .810 mm 20,57	(1.210)(No. of units)
C or D*	in. 1.210 mm 27,94	(.810)(No. of units)

* More than two cans with mounting brackets required for strips of more than 10 units.

AML61 MOUNTING CENTERS

Mounting Bracket Orientation		Mounting Centers/Number of Cans											
		1	2	3	4	5	6	7	8	9	10	11	12
"A" or "C"	in.	1.285	2.095	2.905	3.715	4.525	5.335	6.145	6.955	7.765	8.575	9.385	10.195
	mm	32,64	53,21	73,79	94,36	114,94	135,51	156,08	176,66	197,23	217,81	238,38	258,95
"B"	in.	1.685	2.895	4.105	5.315	6.525	7.735	8.945	10.155				
	mm	42,80	73,53	104,27	135,00	165,74	196,48	227,20	257,94				
"D" or "E"	in.	on C _L	.807	1.614	2.421	3.228	4.035	4.842	5.649	6.456	7.263	8.070	8.877
	mm	on C _L	20,50	41,00	61,49	81,99	102,49	122,99	143,48	163,98	184,48	204,98	225,48

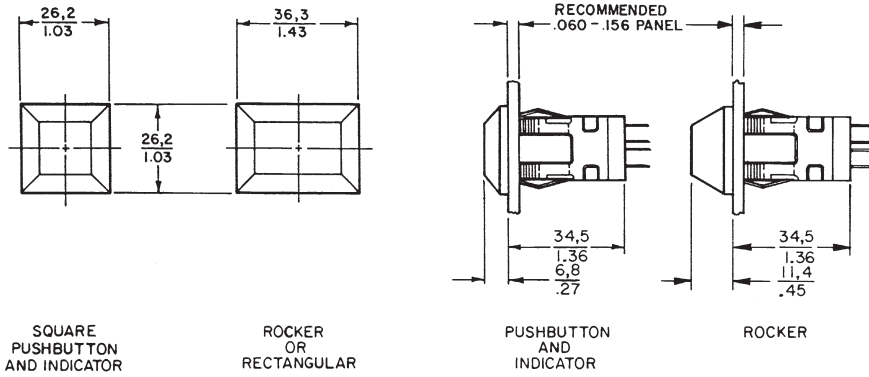
Tolerance = ±.015



Manual Switches

Mounting Dimensions (For Reference Only)

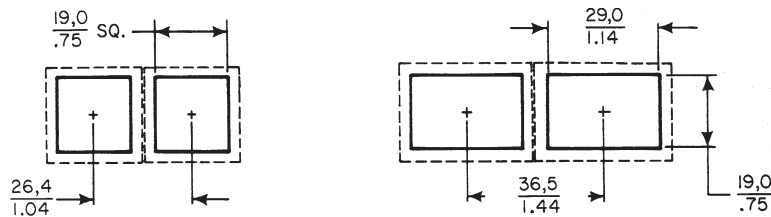
AML75 PANEL SEAL ACCESSORY



Panel cutouts

Multiple panel sealed units should not be mounted together in a single elongated slot, since this would create an unsealed space between each unit.

Side-by-side mounting can be achieved, per the center-to-center dimensions shown in the drawing. (Dotted lines indicate the seal bases which are abutting at front of panel.)

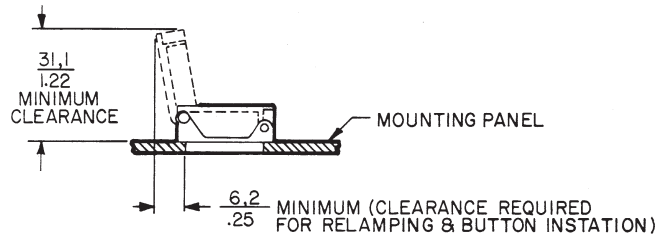
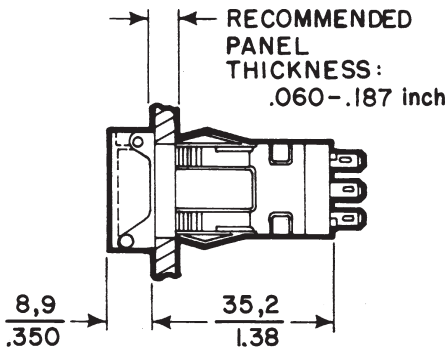


NOTE: Suggested cutout dimensions are based on an .125"/3,18 mm panel thickness. Individual preferences for inpanel fit

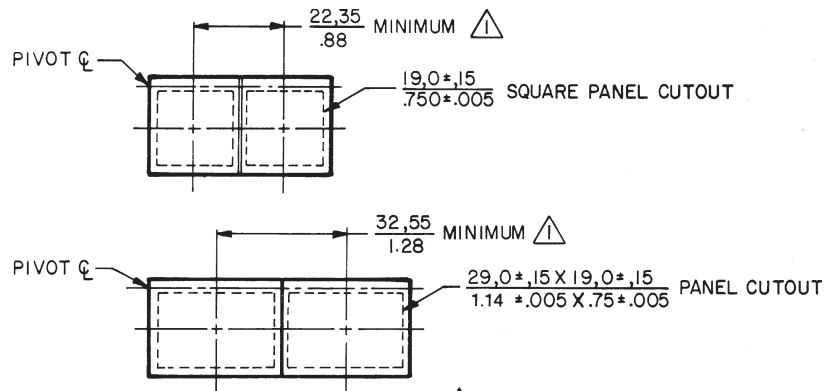
may require measurement of assemblies before panels are cut.

AML75 seals are not designed for use with the AML61 mounting system.

AML76 SWITCH GUARD ACCESSORY



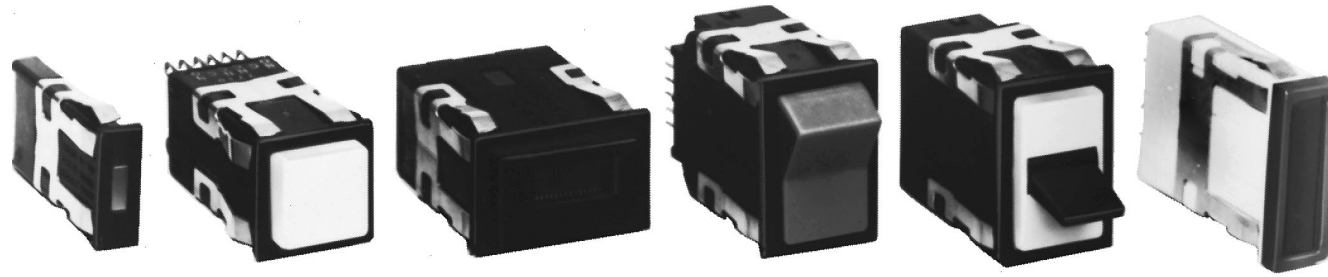
PANEL CUTOUTS



MINIMUM DIMENSION ALLOWED FOR MOUNTING GUARDS SIDE BY SIDE

Manual Switches

Advanced Manual Line



IN FRONT OF THE PANEL

Coordinated, attractive appearance. AML features innovations designed by industrial designers to achieve the best balance of human factors and aesthetic appearance. Operator height, bezel size, and the compatibility of square and rectangular shapes blend with other components to harmonize your panel. There's no visual clutter to distract from man/machine communication.

This comprehensive line of lighted and unlighted manual controls features:

- Pushbuttons for high and intermediate frequency functions;
- Rocker and paddle switches, with 2 or 3 positions, for less frequent control functions;
- Plus lighted indicators and annunciators which complement AML's universal appeal.

Various controls can be matched with their functions to accommodate the most natural and efficient habit pattern reflex. Keylock operated switches can be used to assure "authorized personnel only" access.

Display flexibility. AML offers a choice of five legend sizes, four button heights, full or split section display, and illumination by incandescent lamps, LED's or neons. Colors are bright and uniform, providing a strong definition and good visibility. (Non-illuminated devices have the same attractive colors.)

Color display options include:

- Transmitted color — color can be distinguished whether lamp is On or Off.
- Dead front — display appears black, until illumination causes legend and color to appear.
- Projected color — white display is diffused with color when illuminated.

BEHIND THE PANEL

AML's simple, cost effective design provides many behind-panel benefits for the designer and installer/user.

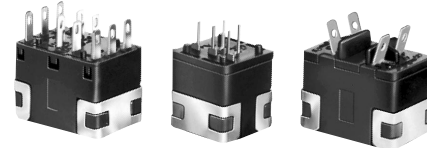
Simple to install. They snap in from the panel front individually or in vertical or horizontal strips; or in subpanel mounted strips and matrices that can be pre-assembled and pre-wired to assure accurate alignment and efficient panel building.

Electrical flexibility. Solid state switches with Hall effect integrated circuits interface directly with microprocessors and other logic level devices. These IC's were first applied in MICRO SWITCH solid state keyboards. Today, many MICRO SWITCH products incorporate the Hall effect technology to meet a wide range of position sensing and manual control needs.

Electronic control switches with gold or silver contacts, and 1, 2, or 4 poles, will handle up to 3 amps. Including an encoded version which generates different binary coded outputs merely by changing cam-keyed buttons.

Power duty switches meet line disconnect application needs with 10-amp push-buttons and 15-amp paddle and rocker switches.

Easy to wire. All AML devices present single level termination. This means faster, easier, neater, and more economical wiring. And there is a choice of solder, quick-connect, push-on, and printed circuit termination.



MATING RECEPTACLES

The .110 x .020 quick-connect/solder terminal (types 2 and 8) is designed for use with receptacles that comply with the UL standard for insertion and withdrawal forces. Maximum insertion force is 12 lbs. max., withdrawal force is 14 lbs. These receptacles are supplied by: AMP Inc., Berg, Augat, Hollingsworth, MALCO, Zierick, and others. Refer to Thomas Register or the Yellow Pages for the location of your local supplier.

Manuals

Manual Switches

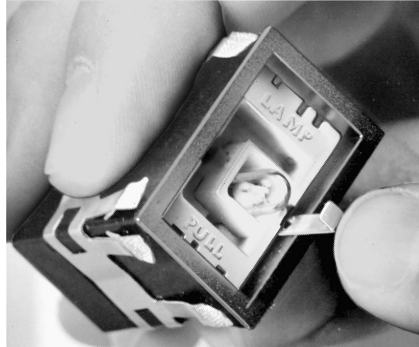
Advanced Manual Line

FEATURES

- Complete selection of pushbutton, rocker and paddle (toggle type) switches accommodates different functions and promotes operator efficiency.
- Solid state, electronic, and power duty control.
- Full or split screen incandescent display switches and indicators provide vivid transmitted color, projected color (for neutral display when unlit), and dead front (hidden color).
- Wide-angle visibility LED and line voltage neon display switches and indicators.
- Annunciators back-lighted by LED's enable high density message display.
- Keylock switches available for controlled access applications.
- All AML terminations at the same shallow depth (1.7 in. /43,1 mm) for convenient wiring or PC board termination.
- Snap-in surface mount or sub-panel (hidden bezel) mount with mounting hardware.
- Pad printed legends with a clear polyurethane overcoat available in a choice of five standard sizes.
- Metric design for worldwide acceptance.
- UL recognized, CSA certification.
- Selected listings are certified by VDE and CE. (For compliance status, contact the 800 number.)

MICRO SWITCH AML Advanced Manual Line combines functional flexibility with electrical versatility to provide a broad range of options to choose from.

EASY TO RELAMP



Relamping of T-1-3/4 incandescent AML91 lamps is accomplished from the front of the panel without tools. (AML92 T-1-3/4 LEDs can be added in the same manner.)

FULL GUARD BEZEL OPTION



As an alternative to standard height bezels (.06 in./1,5 mm), pushbutton switches can be furnished with full guard bezels extending .19 in./5.0 mm from the mounting surface. In the free position, standard buttons are flush with full guard bezels.

The raised bezel guards against accidental operation by someone leaning against or dropping something on a control console.

High Intensity LEDs For Full-face AML Lighted Display AML92 Series



- Full-face illumination for high visibility lighted colors.
- Advanced illumination technology combines high-intensity LED in standard T-1-3/4 wedge base lamp package.
- Easy plug-in installation in AML lighted switches and indicators.
- Low operating temperature permits high density, continuous operation with minimal heat build-up.

AML92 Series LEDs have a quad chip assembled in a T-1-3/4 wedge base lamp package. They provide full-face illumination when used with lighted pushbutton, rocker and paddle switches, or indicators equipped with incandescent lamp sockets. For ordering information, refer to page 58.

AML CHARACTERISTICS

	AML 10 Series	AML 20 Series	AML 30 Series	AML 40 Series
Electrical/Mechanical Life* Pushbuttons–Momentary	1,000,000	25,000 (silver)/ 100,000 (gold)	25,000	N/A ---
Pushbuttons–Alternate	25,000	25,000	25,000	---
Rockers	25,000	25,000	25,000	---
Paddles	25,000	25,000	25,000	---
Agency Ratings (May not apply to every series division)				
UL	File E53576	File E12252	File E12252	File E58932
CSA	File LR4442	File LR4442	File LR4442	File LR4442
VDE	None	File 0630/10.78+ Rating 1710	File 0630/10.78+ + Rating 1710	None
CE		No. 4275.5788	No. 4275.5788	

*95% Survival
 + Exception: Four-Pole AML's are not included in VDE Approval
 ++ Exception: Only the 2-pole AML33 and AML34 are certified by VDE

AML ELECTRICAL DATA

● AML10 Series

Electrical Characteristics						Absolute Maximum Rating ④			
Integrated Circuit Function	Supply Current (Max.)	Output Voltage (Operated)	Output Leakage Current max. (Released)	Switching Time Max.		Supply Voltage (V _s)	Voltage Externally Applied to Output	Loads to Output	Storage Temperature
				Rise 10% to 90%	Fall 90% to 10%				
5 VDC Sinking ①	3.5 mA (Released) 6.5mA (Operated — no load)	+ .4 Volt (Sinking 8 mA)	2.0 μA	1.0 μsec (Sinking 8 mA)	1.0 μsec (Sinking 8 mA)	-.5 to +7.0 VDC 0° to +65°C (+32° to +149°F)	-.5 Volt min. +15 Volts max. (Off condition)	20 mA (Sinking)	-40°C to +65°C (-40° to +149°F)
6-16 VDC Sinking ②	6.5 mA @ 6 VDC. 10.0 mA @ 16 VDC (Plus load current) ③	+ .4 Volt (Sinking 20mA max.)	20 μA	1.5 μsec (Sinking 20 mA)	0.5 μsec (Sinking 20 mA)	-1.2 to +20 VDC	+20 VDC max. in Off condition only -0.5 VDC min. in Off or On condition.	40 mA	-40°C to +65°C (-40° to +149°F)
4.5-24 VDC Sinking	5 V 7.0 mA (Released) 24 V 9.0 mA (Released) 14.0 mA (Operated-no load)	+ .4 Volt (Sinking 10 mA)	10 μA	1.5 μ sec (Sinking 10 mA)	0.5 μ sec (Sinking 10 mA)	-30 to +30 VDC	-0.5 Volt min. +24 Volts max. (Off condition)	20 mA (Sinking)	-40-C to +65°C (-40° to +149°F)

① Over temperature range of 0° to +55°C (+32° to +131°F) and supply voltage of 4.5 to 5.5 VDC.
 ② Over temperature range of 0° to +55°C (+32° to +131°F) and supply voltage of 16 VDC.
 ③ At 24°C. (+75°F)
 ④ As with all solid state components, performance can be expected to deteriorate as rating limits are approached; however, they will not be damaged unless the limits are exceeded.

● AML20 Series

Contacts	Voltage	Current	Load Type
Silver or Gold-plated Silver	250 VAC 125 VAC 24 VDC	2 Amps 3 Amps 2 Amps	75% Power Factor 75% Power Factor Resistive
Gold	125 VAC/DC	100 mA	Resistive

● AML30 Series

Voltage	Current		Load Type
	Pushbuttons	Rockers or Paddles	
125 VAC	10 amps	15 amps	60% power factor
250 VAC	10 amps	15 amps	60% power factor

Manuals